

Name (Surname, Given)																	Section	Score	

**Instructions:**

- (1) Read the problem carefully and intelligently.
- (2) Answer all questions pertaining to the problem.
- (3) Write all answers on the space provided.
- (4) Inputs with erasures are not considered so make sure you check them before finalizing your answers.

**Problem 1.**

The reaction  $A \rightleftharpoons B$  is carried out in a laboratory reactor. According to published article the concentration of A should vary with time as follows:

$$C_A = C_{A0} \exp(-kt)$$

where  $C_{A0}$  is the initial concentration of A in the reactor and  $k$  is a constant. The following data are taken for  $C_A(t)$ :

t(min)	0.5	1.0	1.5	2.0	3.	5.0	10.0
$C_A(\text{lb-mole/ft}^3)$	1.02	0.84	0.69	0.56	0.38	0.17	0.02

- a) Determine the values and units of  $C_{A0}$  and  $k$ .
- b) Convert the formula with the calculated constants in (a) to an expression for the molarity of A in the reaction mixture in terms of  $t$  in seconds.
- c) Calculate the molarity at  $t = 200$  s

**Summary of Calculations****Part (a)**

Linearized form of  $C(t)$ : \_\_\_\_\_

If the standard form of a linear equation is  $y = mx + b$ , give the equivalence of  $y$ ,  $x$ ,  $m$ , and  $b$  in the linearized equation for  $C(t)$ :

$y =$  \_\_\_\_\_  $x =$  \_\_\_\_\_  $m =$  \_\_\_\_\_  $b =$  \_\_\_\_\_

Complete the following table:

$x$								$S_x =$
$y$								$S_y =$
$xx$								$S_{xx} =$
$xy$								$S_{xy} =$

Values of  $m$  and  $b$ :  $m =$  \_\_\_\_\_  $b =$  \_\_\_\_\_

Values and units of  $C_{A0}$  and  $k$ :  $C_{A0} =$  \_\_\_\_\_  $k =$  \_\_\_\_\_

**Part (b)**

Numerical relationship between  $C_A$  and  $C_A'$  and  $t$  and  $t'$ :

$$C_A = \text{_____} C_A' \quad t = \text{_____} t'$$

**Problem 1. (continued)**

Write the transformed equation  $C_A'(t')$ : \_\_\_\_\_

Part (c)

Value of  $C_A'$  at  $t' = 200$  s:  $C_A'$  (mol/L): \_\_\_\_\_

**Problem 2**

A mixture of methane and air is capable of being ignited only if the mole percent of methane is between 5% and 15%. A mixture containing 9.0% methane in air is flowing at a rate of 700 kg/h is to be diluted with pure air to reduce the methane concentration to the lower flammability limit. Calculate the required flow rate of air in mol/h and the percent by mass of oxygen in the diluted mixture. (Note: Air may be taken to consist of 21%  $O_2$  and 79%  $N_2$  and to have a molecular weight of 29.0)

Hint: Apply the conservation principle to  $CH_4$  and air before and after dilution.

**Summary of Calculations**

Average MW of original $CH_4$ -air mixture:	MW = _____ g/mol
Total molar flowrate of original mixture:	$n_1 =$ _____ kmol/h
Molar flowrate of $CH_4$ in original mixture:	$(n_{CH_4})_1 =$ _____ kmol/h
Molar flowrate of air in original mixture:	$(n_{air})_1 =$ _____ kmol/h
Molar flowrate of $CH_4$ in diluted mixture:	$(n_{CH_4})_2 =$ _____ kmol/h
Molar flowrate of air in diluted mixture:	$(n_{air})_2 =$ _____ kmol/h
Molar flowrate of pure air:	$n_{air} =$ _____ mol/h
Mass flowrate of diluted mixture:	$n_2 =$ _____ kg/h
Mass percent of $O_2$ in diluted mixture:	% $O_2 =$ _____ %

**Problem 3**

Estimate the specific volume (in  $m^3/kg$ ) of water vapor at  $P_{abs} = 11$  MPa and  $T = 580^\circ C$  using the following methods:

- assuming ideal gas behaviour
- using the generalized equation of state
- using the van der Waals equation of state
- using the steam table

**Summary of Calculations****Part (a). Ideal Gas Behaviour**

Absolute Pressure: \_\_\_\_\_ kPa      Absolute Temperature: \_\_\_\_\_ K

MW of Water: \_\_\_\_\_ kg/kmol      Value of R: \_\_\_\_\_  $(kPa)(m^3)/(kmol)(K)$

Specific Volume of Water: \_\_\_\_\_  $m^3/kg$



**Problem 3. (continued)****Part (d). Using the Steam Table**

Determine the values of the specific volume (in  $\text{m}^3/\text{kg}$ ) of water at the specified conditions:

	P = 10.0 MPa	P = 11.0 MPa	P = 12.5 MPa
T = 550 <sup>0</sup> C			
T = 580 <sup>0</sup> C			
T = 600 <sup>0</sup> C			

**Problem 4**

Pure chlorobenzene is contained in a flask attached to an open-end mercury manometer. When the flask contents are at 58.3<sup>0</sup>C, the height of the mercury in the arm of the manometer connected to the flask is 747 mm and that in the arm open to the atmosphere is 52 mm. At 110<sup>0</sup>C, the mercury level is 577 mm in the arm connected to the flask and 222 mm in the other arm. Atmospheric pressure is 755 mm Hg

- Estimate the vapor pressure of chlorobenzene using the Clausius-Clapeyron equation.
- Air saturated with chlorobenzene at 130<sup>0</sup>C and 101.3 kPa is cooled to 58.3<sup>0</sup>C at constant pressure. Estimate the percentage of the chlorobenzene that condenses.

**Summary of Calculations****Part (a):**

Vapor pressure of chlorobenzene at T = 58.3<sup>0</sup>C       $p^*_1 =$  \_\_\_\_\_ mm Hg

Vapor pressure of chlorobenzene at T = 110<sup>0</sup>C       $p^*_2 =$  \_\_\_\_\_ mm Hg

Value of  $(\Delta H_v/R)$  for chlorobenzene       $(\Delta H_v/R) =$  \_\_\_\_\_

Value of B for chlorobenzene      B = \_\_\_\_\_

Write the specific form of the Clausius-Clapeyron equation for chlorobenzene:

\_\_\_\_\_

Vapor pressure of chlorobenzene at T = 130<sup>0</sup>C       $p^*_3 =$  \_\_\_\_\_ mm Hg

**Part (b):** (Assume a basis of 100 mol of mixture)

Mole fraction of chlorobenzene in mixture before condensation:       $y_0 =$  \_\_\_\_\_

Mole fraction of chlorobenzene in mixture after condensation:       $y_1 =$  \_\_\_\_\_

Moles of air in the vapor phase:       $n_{\text{air}} =$  \_\_\_\_\_ mol

Total moles of vapor phase after condensation:       $(n_v)_T =$  \_\_\_\_\_ mol

Moles of chlorobenzene that condenses       $n_C =$  \_\_\_\_\_ mol

% Condensation      %C = \_\_\_\_\_ %